

**FINAL**  
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**KOMITE  
NASIONAL  
KESELAMATAN  
TRANSPORTASI**

**Aircraft Accident Investigation Report**

**PT. Nusantara Buana Air  
Casa 212-200; PK - TLG  
Sultan Babullah Airport; Ternate  
Republic of Indonesia  
10 May 2013**



**KOMITE NASIONAL KESELAMATAN TRANSPORTASI  
REPUBLIC OF INDONESIA  
2014**



This final report was produced by the Komite Nasional Keselamatan Transportasi (KNKT) 3<sup>rd</sup> Floor Ministry of Transportation, Jalan Medan Merdeka Timur No. 5 Jakarta 10110, INDONESIA.

The report is based upon the investigation carried out by the KNKT in accordance with Annex 13 to the Convention on International Civil Aviation Organization, the Indonesian Aviation Act (UU No. 1/2009) and Government Regulation (PP No. 62/2013).

The final report consists of factual information collected until the final report published. This report includes analysis and conclusion.

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## ABBREVIATIONS AND DEFINITIONS

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AD	:	Airworthiness Directive
AFML	:	Aircraft Flight & Maintenance log
AOC	:	Air Operator Certificate
ATPL	:	Air Transport Pilot License
ATS	:	Air Traffic Service
BMKG	:	<i>Badan Meterologi Klimatologi dan Geofisika</i> (Metrological Climatologically and Geophysical Agency)
CAMP	:	Continuous Airworthiness maintenance Program
CPL	:	Commercial Pilot License
CSN	:	Cycles Since New
CVR	:	Cockpit Voice Recorder
DGCA	:	Directorate General of Civil Aviation
EASA	:	European Aviation Safety Agency
FDR	:	Flight Data Recorder
FL	:	Flight Level
ft	:	Feet
Hrs	:	Hours
ICAO	:	International Civil Aviation Organization
IFR	:	Instrument Flight Rules
Kg	:	Kilogram(s)
Km	:	Kilometer(s)
KNKT / NTSC	:	<i>Komite Nasional Keselamatan Transportasi</i> (National Transportation Safety Committee)
kts	:	Knots (nm/hours)
L/H	:	Left hand
mbs	:	Millibars
Min	:	Minute (s)
Mm	:	Millimeter(s)
MEL	:	Minimum Equipment List
MTOW	:	Maximum Take-off Weight
NBA	:	Nusantara Buana Air
NDI	:	Non Destructive Inspection

NDT	:	Non Destructive Test
Nm	:	Nautical mile(s)
PM	:	Pilot Monitoring
PF	:	Pilot Flying
PIC	:	Pilot in Command
SB	:	Service Bulletin
SIC	:	Second in Command
UK CAA	:	United Kingdom Civil Aviation Authority

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# INTRODUCTION

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## SYNOPSIS

On 10 May 2013, a CASA 212 -200 aircraft was being operated by PT. Nusantara Buana Air (PT. NBA) on a scheduled passenger flight as NBA 868. The aircraft departed from Sultan Babullah Airport, Ternate (TTE / WAMT) at 0455 UTC to Gebe Airport, North Maluku (GEB / WAMJ). The Pilot in Command (PIC) acted as Pilot Flying (PF) and the Second in Command acted as Pilot Monitoring (PM).

This flight was the third flight of the day (TTE-MGL-TTE; TTE-GBE-TTE). The first and the second flights of the aircraft were operated normally.

During climbing when the aircraft passed 6,000 feet, the left propeller detached from rear hub half. The pilots shut down the left engine by closing fuel shut of valve. The aircraft returned to Ternate and landed safely.

No one injured in this accident.

The propeller assembly inspection should be performed 300 hours or 300 cycle interval whichever reached first as stated on the Service Bulletin no, 61-1119.

There was error on transferring data of flight cycle in the aircraft maintenance log up to 114 cycles, and lead to exceeding of the next Non Destructive Inspection of the failure part by 155 cycles, while the next NDI inspection based on flight hour was 30 hours remaining.

The propeller log book did not contain flight cycle column and therefore the flight cycle was not recorded and may lead to the maintenance personnel interpreted that the inspection interval for propeller assembly was based on flight hour only.

The investigation concluded that the factors of this accident were as follows:

- The failure of the hub half was due to fatigue crack which was undetected as the Non Destructive Inspection has exceeded 154 cycles form the next schedule of inspection.
- The exceeding of flight cycles was due to transfer error of data and miss-interpretation of inspection interval.
- The recording column of the Propeller Log Book available in flight hour only, it may miss lead the interpretation of the maintenance personnel of the inspection interval based on flight hour only instead of both flight hour and flight cycle.

During the course of investigation PT. Nusantara Buana Air has taken safety actions by performing the Non Destructive Inspection to all propellers installed on the CASA 212 -200 fleets.

The KNKT issued safety recommendation to address the identified safety deficiencies and to prevent the similar occurrence in the future to the Directorate General of Civil Aviation and PT. Nusantara Buana Air.



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# 1 FACTUAL INFORMATION

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## 1.1 History of the Flight

On 10 May 2013, a CASA 212 -200 aircraft was being operated by PT. Nusantara Buana Air (PT. NBA) on a scheduled passenger flight as NBA 868 from from Sultan Babullah Airport, Ternate (TTE / WAMT) to Gebe Airfield, North Maluku (GEB / WAMJ).

This flight was the third flight of the day (TTE-MGL-TTE; TTE-GBE-TTE). The first and the second flights of the aircraft were operated normally and there was abnormality reported.

The aircraft departed Ternate at 0455 UTC (13.55 LT). The Pilot in Command (PIC) acted as Pilot Flying (PF) and the Second in Command (SIC) acted as Pilot Monitoring (PM).

During climbing while passed 6,000 feet, both pilots saw something like propeller flew forward from the left side of the aircraft. The PIC sensed that the aircraft yawed and countered by pressing rudder pedal. The PIC checked the instruments and saw that the indicated of the left engine torque was zero and the oil temperature rose. The pilots did not hear increasing of engine sound. The PIC then checked visually to the left engine and found that the propeller had lost.

The pilots shut down the left engine by closing fuel shut of valve. The aircraft returned to Ternate and landed safely.

No one injured in this accident.



*Map courtesy of Google Earth*

**Figure 1: Predicted flight track up to the detachment of propeller**



**Figure 2: The aircraft after incident**

## 1.2 Injuries to Persons

Injuries	Flight crew	Passengers	Total in Aircraft	Others
Fatal	-	-	-	-
Serious	-	-	-	-
Minor/None	2	18	20	Not applicable
<b>TOTAL</b>	<b>2</b>	<b>18</b>	<b>20</b>	<b>-</b>

All flight crew and passengers were Indonesian citizen.

## 1.3 Damage to Aircraft

There was no other damaged to the aircraft other than the left propeller assembly which detached.

## 1.4 Other Damage

There was no other damage to property and/or the environment.

## **1.5 Personnel Information**

### **1.5.1 Pilot in Command**

Gender	:	Male
Age	:	60 years
Nationality	:	Indonesia
Marital status	:	Married
Date of joining company	:	2011
License	:	ATPL
Date of issue	:	22 October 1990
Aircraft type rating	:	CASA 212, Piper PA – 31T
Instrument rating	:	31 April 2014
Medical certificate	:	First Class
Last of medical	:	05 December 2012
Validity	:	05 June 2013
Medical limitation	:	Holder shall wear lenses that correct for distance vision and possess glasses that correct for near vision.
Last line check	:	31 January 2013
Last proficiency check	:	11 April 2013

#### **Flying experience**

Total hours	:	19,049 Hours
Total on type	:	10,016 hours
Last 90 days	:	18 hours 25 minutes
Last 60 days	:	18 hours 25 minutes
Last 24 hours	:	6 hours
This flight	:	36 minutes

### **1.5.2 Second in Command**

Gender	:	Male
Age	:	31 years
Nationality	:	Indonesia
Marital status	:	Married
Date of joining company	:	2011
License	:	CPL
Date of issue	:	21 November 2008

Aircraft type rating	: CASA-212
Instrument rating	: 18 April 2013
Medical certificate	: First Class
Last of medical	: 17 April 2013
Validity	: 17 October 2013
Medical limitation	: Nil
Last line check	: 18 April 2013
Last proficiency check	: 13 March 2013

### **Flying experience**

Total hours	: 1,868 Hours
Total on type	: 1,438 Hours
Last 90 days	: 18 hours 25 minutes
Last 60 days	: 18 hours 25 minutes
Last 24 hours	: 6 hours
This flight	: 36 minutes

## **1.6 Aircraft Information**

### **1.6.1 General**

Registration Mark	: <b>PK - TLG</b>
Manufacturer	: Indonesian Aerospace ( <i>PT. Dirgantara Indonesia</i> ) under license from CASA, Spain
Type/ Model	: CASA-212-200
Serial Number	: 93N/413
Year of manufacture	: 20 September 1993
Certificate of Airworthiness	
Issued	: 31 March 2013
Validity	: 30 March 2014
Category	: Transport
Limitations	: Nil
Certificate of Registration	
Number	: 2828
Issued	: 8 November 2012
Validity	: 7 November 2013
Time Since New	: 12,910.50 Hours

Cycles Since New : 14,523 Cycles  
Last Major Check : 04 October 2012 (C3/1800 Hours)  
Last Minor Check : 08 May 2013 (A3/300 hours)

#### **1.6.2 Engines**

Manufacturer : Garrett  
Type/Model : TPE.331-10R-512C  
Serial Number-1 engine : P-37592C  
    ▪ Time Since New : 3,579.34 Hours  
    ▪ Cycles Since New : 3,755 Cycle  
Serial Number-2 engine : P-37415C  
    ▪ Time Since New : 9,806.34 Hours  
    ▪ Cycles Since New : 10,885 Cycles

#### **1.6.3 Propellers**

Manufacturer : Dowty Rotol Limited  
Type/Model : R.334/4-82F/13  
Serial Number-1 propeller : DRG-9708/89  
    ▪ Time Since New : 9,209.34 Hours  
    ▪ Cycles Since New : 1,574.32 Hours  
Serial Number-2 propeller : DRG-344/84  
    ▪ Cycles Since New : 2,148.21 Hours

#### **1.6.4 Maintenance record**

The last Non Destructive Inspection (NDI) of the left Propeller was on 04 October 2012 at total aircraft flight hours of 12,634.08 hours, total aircraft flight cycle of 1,418 cycles.

The next Non Destructive Inspection of the left propeller should be performed in the next 30 hours or at aircraft total time of 12,934 hours.



AIR															
AIRCRAFT FLIGHT & MAINTENANCE LOG										AFML No.: 009339					
PK-TLG		AIRCRAFT SN: 93N/913		AIRCRAFT TYPE: C44-200				DATE: 07-10-2012		ENGINE INST. NON		STRETCH:			
Airframe		Eng #1		Eng #2		Prop. #1		Prop. #2		APU		Start (Peak)			
HRS / TAN		LDG / GSN		HRS		HRS		HRS		HRS		Engine #1			
12025.00		14284		3007.30		0310.09		1228.34		1835.40		Engine #2			
Total This Page		02.11		02.11		02.11		02.11		02.11		Engine #3			
Time		12025.19		14286		3009.40		1232.20		1839.05		1877.11			
ROUTE															
ON		OFF		TIME		ARRIVAL		TOD		TIME		LANDING			
TPE - GBE		0502		215.2		0710		0157		0457		0706			
GBE - TPE		0418		0507		0711		0310		0410		0703			
TOTAL		2.21				22		11		2x					
DISCREPANCIES				PIC. Sign. No.				RECTIFICATION				SIGN. LAME No.			
COMPONENT CHANGE RECORD															
POS		PART NUMBER		SIN OFF		SIN ON		BATCH							
MAINTENANCE RELEASE															
I hereby certify that aircraft PK-... has been maintained and inspected in accordance with the civil aviation Safety Requirements and is safe for flight.															
TYPE INSP		PF/TC		PF/TC		PF/TC		PF/TC		PF/TC		PF/TC			
STA / TIME												POST. F / DAILY			
AMEL No.												702/05/12			
Signature												412			
Inspection CID at:												Hrs. Type: AI			
Sign:												Name: AMEL No.:			
Next Inspection Due at:		12/07										Hrs. Type: AI			

Figure 5: Aircraft flight & maintenance log on the 7 October 2012

On the 02 February 2013 on page number 007865 (See figure 6) recorded the aircraft total cycle of 14,608 cycles. The data were transferred to page 007866 (See figure 6) and was recorded 14,504 cycles. There was 104 cycles mistyping.

The last aircraft flight & maintenance log book dated 10 May 2013 recorded the total flight hour prior departure was 12,901.08 hours and total aircraft landing 14,519 cycles. On this page the data recorded the total flight hours were 3.36 hours and 3 cycles.

**NUSANTARA BUANA AIR**      **AIRCRAFT FLIGHT & MAINTENANCE LOG**      AFML No.: 007865

AIRCRAFT REGISTRATUIN : PK-TL6		AIRCRAFT SIN : B3N/A13		AIRCRAFT TYPE : C-212-200		DATE : 02-02-2013		ENGINE INST. MON. READING		STRETCH :		STRETCH :			
PIC :		Altitude		Eng. #1		Eng. #2		Prop. #1		Prop. #2		APU			
SIC :		(HRS / TSN) (LDG / GSN)		HRS		HRS		HRS		HRS		HRS			
FI Engineer / ECB :		Brought Fwd		12-883.11		14-608		3-255.23		6-567.49		1-514.44		2-093.23	
Load Master / Observer :		Total this Page													
Total															
ROUTE		BLOCK TIME		AIR TIME		LANDING		FUEL		OIL ADDED					
		ON OFF TIME		ARRIVE TGD TIME		LANDING		TANK POSITION		REM		UPLIFT TOTAL		ENG. 1 ENG. 2	
I								1. AB / Inc. 2. Fuel / Gt							
II								1. AB / Inc. 2. Fuel / Gt							
III								1. AB / Inc. 2. Fuel / Gt							
IV								1. AB / Inc. 2. Fuel / Gt							
V								1. AB / Inc. 2. Fuel / Gt							
VI								1. AB / Inc. 2. Fuel / Gt							
TOTAL															
DESCREPANCIES		PIC. Sign		No.		RECTIFICATION		SIGN / LAME No.		COMPONENT CHANGE RECORD					
						BOTH ENG GROUND RUN COMPLETE, RESULT WAS OK									
MAINTENANCE RELEASE		TYPE INSP		PF/TC		PF/TC		PF/TC		PF/TC		PF/TC		PF/TC	
I hereby certify that aircraft PK-TL6 has been maintained and inspected in accordance with the Aviation Safety Regulations and is safe for flight.		STA / TIME													
Signature: [Signature]		AMEL No.													
Signature: [Signature]		Next Inspection Due at:													

Figure 6: Aircraft flight & maintenance log on the 2 February 2013

**NUSANTARA BUANA AIR**      **AIRCRAFT FLIGHT & MAINTENANCE LOG**      AFML No.: 007866

AIRCRAFT REGISTRATUIN : PK-TL6		AIRCRAFT SIN : B3N/A13		AIRCRAFT TYPE : C-212-200		DATE : 20-03-2013		ENGINE INST. MON. READING		STRETCH :		STRETCH :			
PIC :		Altitude		Eng. #1		Eng. #2		Prop. #1		Prop. #2		APU			
SIC :		(HRS / TSN) (LDG / GSN)		HRS		HRS		HRS		HRS		HRS			
FI Engineer / ECB :		Brought Fwd		12-883.11		14-608		3-255.23		6-567.49		1-514.44		2-093.23	
Load Master / Observer :		Total this Page													
Total															
ROUTE		BLOCK TIME		AIR TIME		LANDING		FUEL		OIL ADDED					
		ON OFF TIME		ARRIVE TGD TIME		LANDING		TANK POSITION		REM		UPLIFT TOTAL		ENG. 1 ENG. 2	
I								1. AB / Inc. 2. Fuel / Gt							
II								1. AB / Inc. 2. Fuel / Gt							
III								1. AB / Inc. 2. Fuel / Gt							
IV								1. AB / Inc. 2. Fuel / Gt							
V								1. AB / Inc. 2. Fuel / Gt							
VI								1. AB / Inc. 2. Fuel / Gt							
TOTAL															
DESCREPANCIES		PIC. Sign		No.		RECTIFICATION		SIGN / LAME No.		COMPONENT CHANGE RECORD					
						REPLACE FUEL LIGHT AND BULB ON FILLERPORT									
						REPLACE WING INSP LIGHT AND BULB ON FILLERPORT									
						REPLACE FUEL FILTER (MUEL BULB)									
						REPLACE HYDRAULIC FILTER									
						REPLACE ENGINE OIL PLUG									
MAINTENANCE RELEASE		TYPE INSP		PF/TC		PF/TC		PF/TC		PF/TC		PF/TC		PF/TC	
I hereby certify that aircraft PK-TL6 has been maintained and inspected in accordance with the Aviation Safety Regulations and is safe for flight.		STA / TIME													
Signature: [Signature]		AMEL No.													
Signature: [Signature]		Next Inspection Due at:													

Figure 7: Aircraft flight & maintenance log on the 20 March 2013

The investigation did not find any correction on the above transferring errors.



**NUSANTARA BUANA AIR**

**AIRCRAFT FLIGHT & MAINTENANCE LOG**

AFML No.: 007877

AIRCRAFT REGISTRATION: PK-7L4		AIRCRAFT SN: 924/413		AIRCRAFT TYPE: C-242-20D		DATE: 10-05-2013		ENGINE INST. MON. READING		STRETCH:		STRETCH:	
PIC: [REDACTED]		Airframe		Eng. #1	Eng. #2	Prop. #1	Prop. #2	APU	Start (Peak) EGT/TIT/TITT	Engine #1	Engine #2	Engine #3	Engine #3
SIC: [REDACTED]		(HRS / TSN)	(LDG / GSN)	HRS	HRS	HRS	HRS	HRS	% TOEPR	70	60		
F/E Engineer / EOB		Brought Fwd	12-901-08	14-579	3-569-52	6-197-43	1-564-40	2-137-28	% RPM	98	98		
Load Master / Observer		Total this Page							% EGT/TIT/TITT	578	589		
		Total							N1/NP	/	/		
									N2/Ng	/	/		
									FUEL FLOW	708	300		
									FUEL PRESS	33	33		
									OIL PRESS	105	88		
									OIL TEMP	85	74		
									OAT		70		
									IAS	146	146		
									ALTITUDE	9000	5000		
		TOTAL	3.36	03.02	3x								

No.	DESCREPIANCIES	PIC. Sign	No.	RECTIFICATION	SIGN / LAME No.	POS	COMPONENT CHANGE RECORD			
							PART NUMBER	SIN OFF	SIN ON	BATCH NO.
	3x LHS [REDACTED] L/E FAIL DUE TO L/H PROG BOMBS (LOOSE) - RTB TO TTE.	[REDACTED]								

MAINTENANCE RELEASE		TYPE INSP	PF/TC	PF/TC	PF/TC	PF/TC	PF/TC	PF/TC	POST. F. / DAILY	PERIODIC INSPECTION		
I hereby certify that aircraft PK-7L4 has been maintained and inspected in accordance with the Civil Aviation Safety Regulation and is safe for flight		STA / TIME	10.01.00	10.01.00						Inspection CID at:	Hrs. Type:	STA:
Signed: [REDACTED]		AMEL No.:								Sign:	Name:	AMEL No.:
		Signature:	[REDACTED]							Next Inspection Due at:	15.000	Hrs. Type: 42

DISTRIBUTE: White - Stay In Book    Pink - Main Office JKT    Green - PPC

FORM - MD / 025 A Rev 0, May 09

**Figure 8: Aircraft flight & maintenance log on the 10 May 2013**

### 1.7 Meteorological Information

Not relevant to this accident.

### 1.8 Aids to Navigation

Not relevant to this accident.

### 1.9 Communications

Not relevant to this accident.

### 1.10 Aerodrome Information

Not relevant to this accident.

## 1.11 Flight Recorders

The aircraft was not equipped with a Flight Data Recorder it was not required by current Indonesian aviation regulations.

### 1.11.1 Cockpit Voice Recorder

Details of the CVR were:

Manufacturer : Fairchild

Type/Model : SSCVR

Part Number : 93-A100-80

Serial Number : 61252

The CVR was downloaded at KNKT facility on 13 May 2013 and contained 32 minutes of good quality recording. The audio files were examined found to contain the accident flight.

## 1.12 Wreckage and Impact Information

There was no other damaged to the aircraft other than the left propeller assembly which detached.

Parts of rear hub half was still intake to the propeller flange of the left engine while the detach parts of the hub half and the propeller were not recover.

### 1.12.1 The Left Propeller Hub

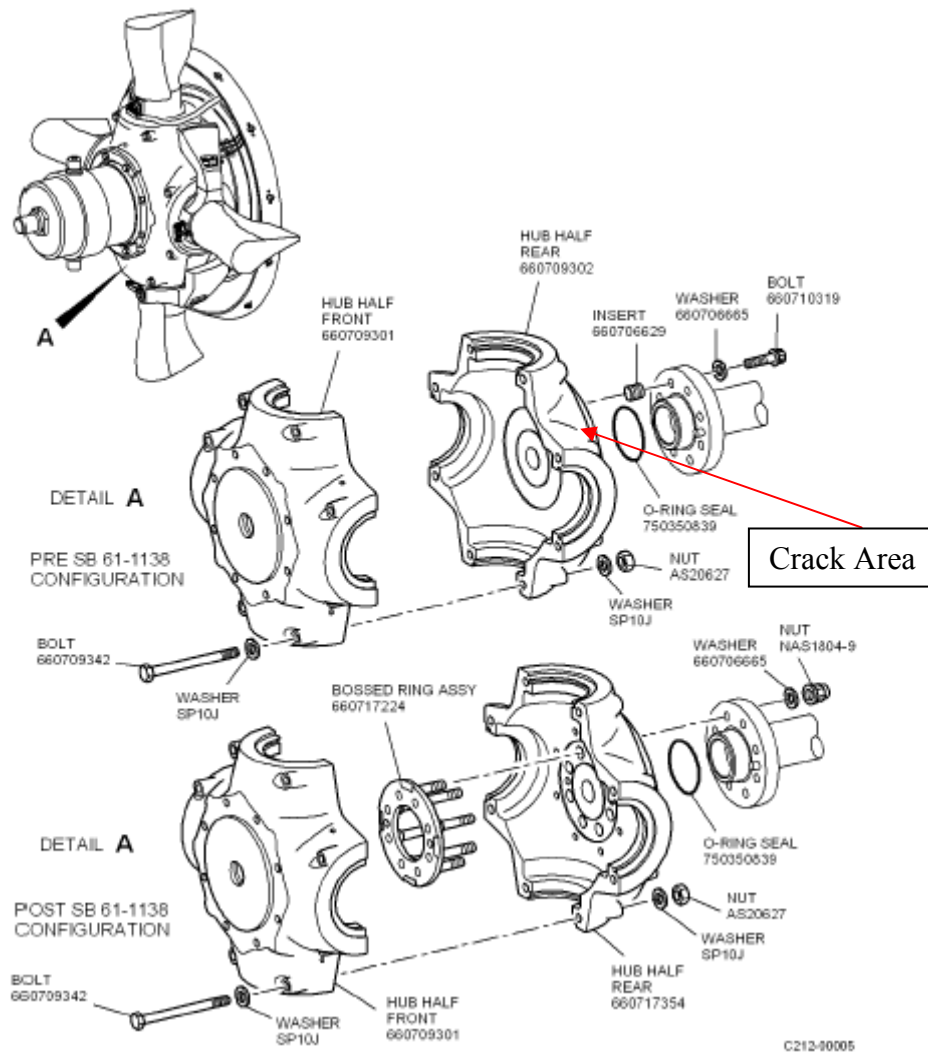
Further examination of the left rear propeller hub half was found crack about 70%.

The investigation could not find the detail report of any graph or quantitative data of the Ultrasonic Inspection result of inspection other than the statement of no crack.

The left propeller hub was send to metallurgy laboratory of the Institute Technology of Bandung (ITB) for further observation.



**Figure 9: Remaining left propeller hub half attached at the propeller flange**



**Figure 10: Detail of propeller assembly**

### 1.13 Medical and Pathological Information

No medical or pathological investigations were conducted as a result of this occurrence, nor were they required.

### 1.14 Fire

There was no evidence of fire.

### 1.15 Survival Aspects

The passenger and the flight crew disembarked normally at the apron.

## 1.16 Tests and Research

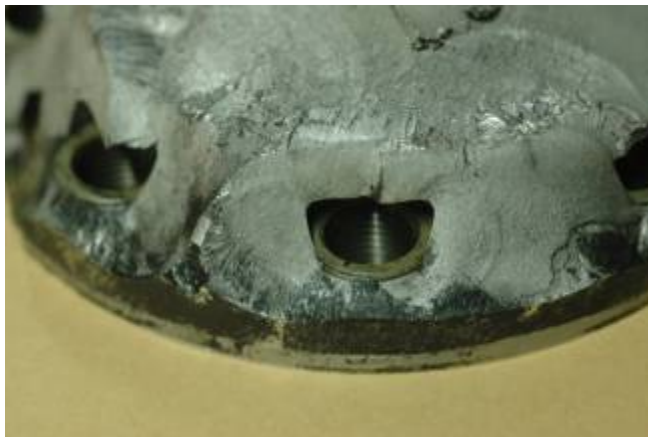
### 1.16.1 Observation on the Fail Part

Observation on the fracture surface revealed that fatigue cracks (area with beach-marks) had propagated / progressed to a large area, so that the remaining area of the final failure (area with-out beach-marks) is approximately 30% of the original area. The dark colored surface indicates that fatigue cracks developed much earlier than the cracks shown at the bright fracture surface. Dark color was due to exposure to exhaust gas during propeller reverse operation.

The fatigue cracks originated from the edges of the fastening holes. (See figure 11 and figure 12).

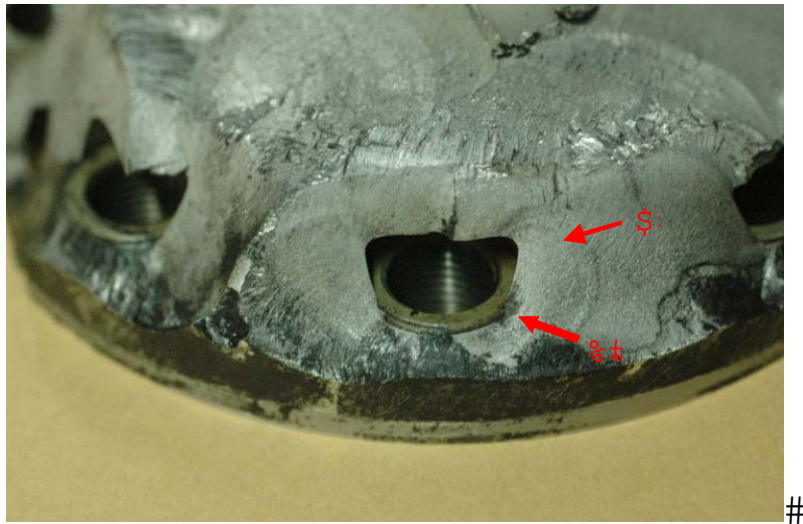


**Figure 11: Fatigue cracks: darker surface shows earlier crack development while the lighter surface shows cracks developed somewhat later**



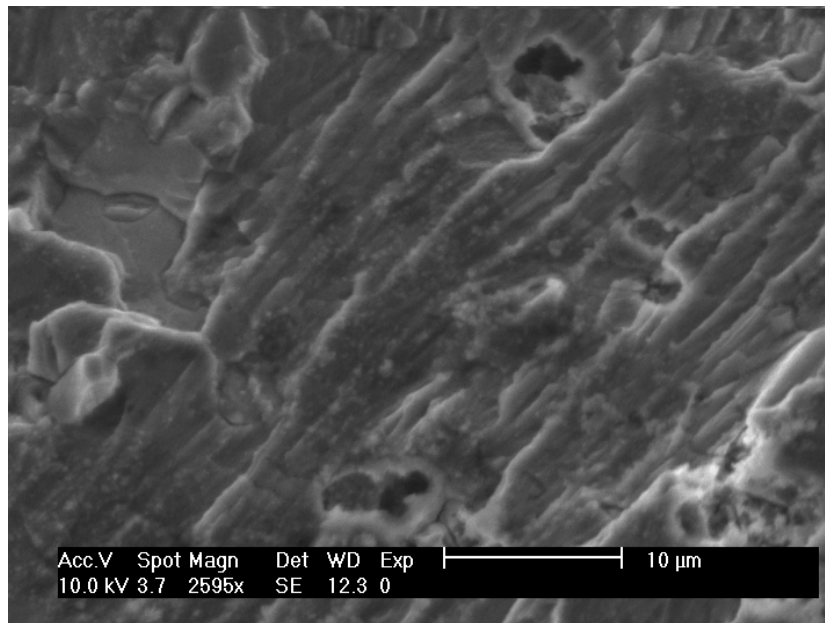
**Figure 12: Fatigue cracks started from edges of fastening hole**

Further SEM (Scanning Electron Microscope) observation was performed on two nearby points close to the fastening hole, which were identified as the initiation of the fatigue crack propagation.

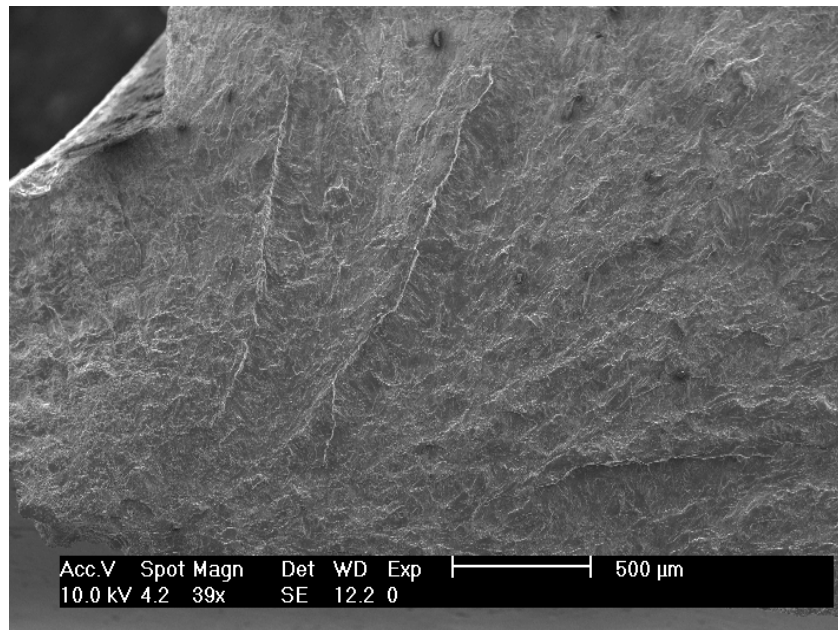


**Figure 13: Two points of observations, which were identified as the initiation of the fatigue crack propagation**

Striations which were front lines indicated propagation of fatigue crack per load cycle shown on the following figures:



**Figure 14: Striations found on the point B with the gap between lines  
Approximately 5 µm**



**Figure 15: Striation on point A with gap between lines approximately 500  $\mu\text{m}$**

Refer to the gaps between striations, it can be predicted that the rate of fatigue crack propagation approximately 100 – 200  $\mu\text{m}$  /load cycle.

Assuming that the fastening hole was the initial point of the fatigue crack and the distance of the fastening hole to the middle of the propeller hub was 8 cm. The rate of propagation was 100-200  $\mu\text{m}$  /load cycle. The fatigue crack would reach to the middle of the propeller hub after 400-800 load cycles. 400 – 800 load cycles has exceeded the inspection interval.

## 1.17 Organizational and Management Information

Aircraft Operator : PT. Nusantara Buana Air  
 Jalan DR Saharjo No. 123EF  
 Jakarta 12860, Indonesia.

### 1.17.1 Continues Airworthiness Maintenance Program

The Aircraft maintained under Continues Airworthiness Maintenance Program (CAMP) for CASA 212-200 of PT. Nusantara Buana Air, approval Number DKUPPU/0768/APP/2008

The inspection program contained:

a. Applicability

The continuous airworthiness maintenance program applicable to the following:

- Aircraft type : NC 212-200
- Engine Type : Garret TPE 331-10-512C
- Propeller type : Dowty Rotol R334/4-82/13

b. Aircraft Schedule Inspection.

The schedule Inspection contain of preflight, transit, post flight check. Periodic inspections based on flight time interval are: A check every 100 hours (A1 up to A3), C check every 600 hours (C1 up to C6). Periodic inspection base on calendar yearly interval divided into Y1 up to Y8.

c. Component inspection and Airworthiness Limitation.

The Airworthiness Limitation Item and component maintenance/inspection interval were varied in hourly, cycle, and calendar (yearly) basis.

The propeller assembly inspection should be performed 300 hours or 300 cycle interval whichever reached first as stated on the Service Bulletin no, 61-1119.

## **1.18 Additional Information**

### **1.18.1 Airworthiness Directive**

The DGCA issued AD No. 13-06-001 dated 05 June 2013 Relating to the propeller rear half hub failure, referred to the UK CAA issued AD No.2005- 0027; EASA issued AD No. 2010-0196R1;

#### ***Subject/Description***

*Fatigue failure has occurred around the threaded in the rear hub half leading to separation of the R334 propeller on CASA 212-200 aero plane.*

*This condition if not detected and corrected result in further events of propeller separation, possibly resulting in danger to the aero plane and or injury to person on the ground.*

*For the reason describe above, this AD retain the repetitive inspection requirement of EASA AD 2009-0147 and CAA UK Ads 009-05-2002, 010-05-2001 and 011-05-2002, which are superseded reduces the inspection intervals for the NDT inspection and procedure an optional terminating action to the inspection requirement of all propeller fitted with hub part number 660709201*

*This AD has been review for reasons of standardization and clarification, to confirm that two other CAA UK Ads have been suspended.*

#### ***Compliance***

*This AD is required to be performed within the compliance as specified reference AD.*

#### ***Accomplishment***

*This AD shall be accomplished in accordance with the reference AD.*

*EFFECTIVE DATE: 26 October 2010.*

### **1.18.2 Propeller Log Book**

The NBA used the propeller log book issued by the Directorate General Civil Aviation; Sub Directorate Maintenance Control; Directorate Airworthiness Certification; Number KU 066, revision V 1092. The recording column available was flight hour only and no column for flight cycle. (See appendices 6.3).

The availability of column in the propeller log book had made the maintenance key personnel interpretation that the inspection interval for propeller was based on flight hour only. The Continuous Airworthiness Maintenance Program stated that the propeller inspection interval may be based on flight hour, cycle, and calendar /yearly basis.

### **1.19 Useful or Effective Investigation Techniques**

The investigation was conducted in accordance with the KNKT approved policies and procedures, and in accordance with the standards and recommended practices of Annex 13 to the Chicago Convention.



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## **2 ANALYSIS**

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### **2.1 Cause of Failure**

The examination on the remaining left propeller hub fracture surface revealed that the failure was due to fatigue. The fatigue cracks (area with beach-marks) had propagated / progressed to a large area, so that the remaining area of the final failure (area with-out beach-marks) was approximately 30% of the original area. Fatigue cracks initiated at the edge of the fastening hole. The dark colored surface indicates that fatigue cracks developed much earlier than the cracks shown at the bright fracture surface.

The dark color was due to exposure to exhaust gas during propeller reverse operation.

### **2.2 Aircraft Maintenance Records**

The aircraft & maintenance log dated 05 October 2012 page 009337 recorded the aircraft total cycles was 14,294 cycle, while on 07 October 2012 on page 009339 the total cycle was transferred as 14,284 cycles. There was a transfer error of recorded aircraft total cycle by 10 cycles.

The aircraft & maintenance log dated 02 February 2013 on page number 007865 the aircraft total cycle recorded 14,608 and transferred to page 007866 became 14,504 cycles. There was a transfer error by 104 cycles less. The total transfer error on page 009339 and page 007866 was 114 cycles.

The last Non Destructive Inspection (NDI) of the left propeller was performed on 04 October 2012 at total aircraft flight hours of 12,634.08 hours and total aircraft flight cycle of 14,181 cycles. The interval of NDI was 300 flight hours or 300 cycles whichever reached first, as stated on the Service Bulletin no, 61-1119. The next schedule for NDI was at 12,934 flight hours or 14,481 cycles.

The aircraft component status recorded on the day of the accident (10 May 2013) stated that total aircraft flight hour was 12,904.1 hours and total flight cycle was 14,522 cycles. The total aircraft cycle on 10 May 2013 with addition of the transfer error was 14,636 cycles.

The next scheduled inspection base on flight cycle should be performed on 14,481cycles. The accident flight has been exceeded 155 cycles of the schedule inspection.

This exceed of flight cycle interval for the next NDI might due to miss-interpretation of maintenance personnel that the interval was based on flight hour only.

### **2.3 Miss-interpretation of maintenance interval**

The propeller Log Book issued by Sub Directorate of Maintenance Control; Directorate of Airworthiness; Number KU 066, revision V 1092, the recording column available was in flight hour only. There was no column for flight cycle.

According to service Bulletin No, 61-1119 stated that the hub assemblies Part No. 660709201, included in propellers installed on Casa 212 aircraft, the periodic inspection should be carry out at an interval of 300 flying hours or 300 flight cycles, whichever reached first.

In-availability of flight cycle column on the propeller log book may lead to maintenance

personnel interpret that the interval inspection of the propeller was based on flight hour only.

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## 3 CONCLUSIONS

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### 3.1 Findings

- a. The operator has an approved Continuous Airworthiness Maintenance Program.
- b. Both pilots have valid licenses and medical certificates.
- c. The left propeller assembly detached from the rear hub half in flight.
- d. The aircraft landed safely.
- e. The rear hub half has failed due to fatigue crack which was undetected.
- f. The propeller assembly inspection should be performed 300 hours or 300 cycle interval whichever reached first as stated on the Service Bulletin no, 61-1119.
- g. There was error on transferring data of flight cycle in the aircraft maintenance log up to 114 cycles.
- h. The Non Destructive Inspection of the failure part has exceeded 155 cycles from the next schedule 300 cycles inspection interval.
- i. The next NDI inspection of the left propeller hub based on flight hour was 30 hours.
- j. The propeller log book did not contain flight cycle column and therefore the flight cycle was not recorded.
- k. The maintenance personnel interpreted that the inspection interval for propeller assembly was based on flight hour only.

### 3.2 Contributing Factors<sup>1</sup>

- The failure of the hub half was due to fatigue crack which was undetected as the Non Destructive Inspection has exceeded 154 cycles form the next schedule of inspection.
- The exceeding of flight cycles was due to transfer error of data and miss-interpretation of inspection interval.
- The recording column of the Propeller Log Book available in flight hour only, it may miss lead the interpretation of the maintenance personnel of the inspection interval based on flight hour only instead of both flight hour and flight cycle.

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<sup>1</sup> “Contributing Factors” is defined as events that might cause the occurrence. In the case that the event did not occur then the accident might not happen or result in a less severe occurrence.

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## **4 SAFETY ACTION**

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At the time of issuing this final investigation report, the Komite Nasional Keselamatan Transportasi (KNKT) had been informed of safety actions resulting from this occurrence.

### **4.1 The Nusantara Buana Air**

- On 16 May 2013 PT. Nusantara Buana Air informed the Komite Nasional Keselamatan Transportasi that it had taken the following safety action to address the Propeller Half Hub NDI safety deficiency to all Casa 212-200 in their fleet by performing Airworthiness Directive No. 2005-25 /the SB No. 61-1119 R5. The result of the inspection was reported of no evident of crack of each inspected propeller.
- Issued Engineering information No CA212-EI-61-001 subject: Control of the propeller interval inspection in Flight hour and Cycle.

### **4.2 Directorate airworthy and Aircraft Operation**

Issued AD No. 13-06-001 dated 05 June 2013 relating to the propeller rear half hub failure.

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## **5 SAFETY RECOMMENDATIONS**

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As a result of this investigation, the Komite Nasional Keselamatan Transportasi issued safety recommendations to address safety issues identified in this report.

### **5.1 PT. Nusantara Buana Air**



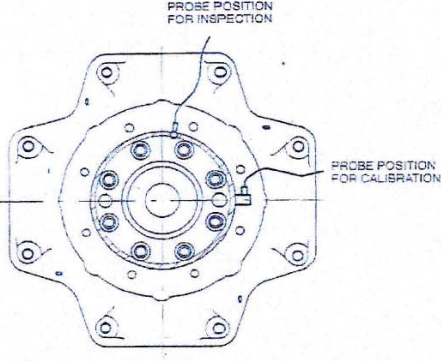


- a. Shall improve the knowledge of the maintenance personnel related to the aircraft inspection, maintenance record and controlling the aircraft airworthiness.
- b. Shall review the current Aircraft Component Status of Casa 212 -200 to meet to the requirement of the Approve CAMP, Service Bulletin and related Civil Aviation Safety regulation.

### **5.2 Directorate General of Civil Aviation; c.q. Directorate of Airworthiness and Aircraft Operation**

- a. To review and emphasize the implementation of the standard of safety over sight.
- b. Should review the implementation of the standard qualification of the maintenance personnel related to the duty and responsibility
- c. Review the using of the Propeller log book and other log book produced by the Sub Directorate of Maintenance Control; Directorate Airworthiness to meet to the maintenance recording in accordance with the current Civil Aviation Regulation.
- d. To emphasize the NDI approved facility to implement the inspection requirement for the required a quantitative limitation, to have a quantitative result.

## 6 APPENDICES

### 6.1 A sample of Propeller half rear hub inspection result

 <b>DGCA-AMO</b> <b>145-14700</b>	<b>NDT TEST REPORT</b> <i>Laporan Hasil Uji</i>		 <b>DGCA</b> <b>DAAO</b>
	<b>LAB. NON DESTRUCTIVE TESTING QUALITY CONTROL</b> <b>PT. REKATAMA PUTRA GEGANA AVIATION</b> Jalan Bima No. 90 Bandung 40172 Telp. (022) 6046497 Fax. (022) 6044495 http : //www.rpgrekatama.co.id e-mail : contact@rpgrekatama.co.id		
<b>Customer Name &amp; RW/WO</b> <i>Nama Customer &amp; RO/WO</i>	: PT. Nusantara Buana Air NBA-009/05/13	<b>Report Number</b> <i>Nomor Laporan</i>	: 104/NDT-RPG/05/2013
<b>Part To Be Tested</b> <i>Barang Yang Diperiksa</i>	: Propeller Hub (Rear Half) LH P/N 660709201	<b>Type/Model</b> <i>Type/Model</i>	: R334/4-82-F/13 DRG/343/84
<b>Inspection Method</b> <i>Metoda Pemeriksaan</i>	: Ultrasonic Testing	<b>Receive Date</b> <i>Tanggal Terima</i>	: May 15, 2013
<b>Quantity</b> <i>Jumlah</i>	: 1 ea	<b>Finish Date</b> <i>Tanggal Selesai</i>	: May 16, 2013
<b>Program/Reference</b> <i>Program/Referensi</i>	: 300 Flight Cycle Cassa PK-TLE	<b>Ref. Manual</b> <i>Dokumen Ref.</i>	: AD 2005-25-10 SB No. 61-1119 Rev. 5
<b>DESCRIPTION OF TEST</b> <i>Uraian Hasil Pemeriksaan</i>			
INSPECTED BY ULTRASONIC TESTING MERK KRAUTKRAMER TYPE USK7 S/N 27274/2190 PROBE 5 MHz DIA 0,125 INCH, CALIBRATION DUE DATE : JANUARY 12, 2014 RESULT : NO CRACK INDICATION (SATISFACTORY)			
			
Figure 2 Left Side			
<b>Inspected by :</b> <i>Diperiksa oleh</i>	 		<b>Approved by :</b> <i>Disetujui oleh</i>
<b>Note :</b> <i>Catatan</i>			
1. Claim after 3 (three) month from date of issued will not be accepted. <i>Pengaduan atas hasil uji setelah tiga bulan dari tanggal laporan, tidak diterima.</i> 2. This certificate may not be reproduced, without permission from the head of quality control <i>Tidak dibenarkan memperbanyak laporan hasil uji, tanpa seijin kepala quality control.</i>			

Form RPG 20-02/13

(1) Asli untuk customer. (2) Salinan untuk arsip.

# NDT Report



JO No : 1136993

Phone No. 62-31-8686 382, Fax No. 62-31-8686489 Email : mmf\_marketing@merpati.co.id

Description	: AIRCRAFT	Customer	: PT NBA
A/C Type/Part No.	: CA-212	W O Number	: QN/213/MZ Approved
A/C Reg/Serial No.	: PK-TLH	Vendor	: DOWTY ROTOL
Complaint	: NDT PROP HUB		
Job Request	: NON DESTRUCTIVE INSPECTION		

NDT Report Number	: NDI / RPT / 40-01 / V / 2013
Reason/Job Ref.	: AD G-2005-0027
Reference	: SB 61-1119 R5
Method	: ULTRASONIC TESTING
Description of Inspection	: INSPECT FOR CRACK THE PROPELLER HUB REAR HALF REAR WALL ( RH PROPELLER ASSY S/N: DRG/335/84 )
Discrepancy Found	: NO Defect Card : N/A
Inspection Result	: NO CRACK INDICATION
Detail Illustrated	: N/A

### Material Used

No.	Description	Part Number	Serial No./Qty	Remarks
	N/A			

### Tool/Equipment Used

No.	Description	Part Number	Serial Number	Expired Date
1	ULTRASONIC FLAW DETECTOR	USM35X	5287A	2013-07-20

This inspection specified above has been carried out in accordance with the current requirements and/or related approved maintenance specification.

Manhour :	2.00	Performed by :	Certified by (sign & stamp) :
Date :	MAY 14 2013		

Form : F02-0407R2

## 6.2 Airworthiness Directive



Republic of Indonesia - Ministry of Transportation  
Directorate General of Civil Aviation

### Airworthiness Directive

This Airworthiness Directive (AD) is issued by DGCA in accordance with the requirements of CASR Part 39. ADs affect aviation safety and are regulations which require immediate attention. Part 39 of CASR is amended by adding the following new AD. No Person may operate a product to which an AD applies except in accordance with the requirements of that AD.

NOTE : A ferry flight permit to fly the aircraft to a location where the requirements of this directive can be accomplished, may be granted by application to DGCA. Report and inquiring concerning this AD should be addressed to the DGCA. Alternative means of compliance with this directive may be used only if approved by the Director General.

DAAO FORM 39-02

**NUMBER:** 13-06-001

**DATE OF ISSUE:** 05 June 2013

**APPLICABILITY:**

GE Aviation Systems Ltd, trading as Dowty Propellers, R334/4-82-F/13 propellers, if fitted with Part Number (P/N) 660709201 hub assemblies. These propellers are known to be installed on, but not limited to, CASA C-212 airplanes.

**REFERENCE:**

EASA AD 2010-0196R1

**SUBJECT/DESCRIPTION:**

-Fatigue failure has occurred around the threaded inserts in the rear hub half, leading to separation of the R334 propeller on CASA C-212 aeroplanes.

This condition, if not detected and corrected, could result in further events of propeller separation, possibly resulting in damage to the aeroplane and/or injury to person on the ground.

-For the reasons described above, this AD retains the repetitive inspection requirements of EASA AD 2009-0147 and CAA UK ADs 009-05-2002, 010-05-2002 and 011-05-2002, which are superseded, reduces the inspection intervals for NDT inspection and introduces an optional terminating action to the inspection requirements of all propellers fitted with hub P/N 660709201.

-This AD has been revised for reasons of standardisation and clarification, to confirm that two other CAA UK ADs have been superseded.

**COMPLIANCE:**

This AD is required to be performed within the compliance as specified reference AD.

**ACCOMPLISHMENT:**

This AD shall be accomplished in accordance with the reference AD.

**EFFECTIVE DATE:** 26 October 2010

**NOTE:** This AD revises EASA AD 2010-0196 dated 29 September 2010, which superseded EASA AD 2009-0147 dated 07 July 2009 and CAA-UK AD 009-05-2002, 010-05-2002 and 011-05-2002.

On behalf of Director General of Civil Aviation

**MURSYIDIN**

Acting Director of Airworthiness and Aircraft Operation



### 6.3 Propeller Log Book

A/C	POB	INST. DATE	REMOVE DATE
TLH	LIH	25-10-09	27/6-09
TLF	B/A	27/6-09	28/10-09
TL6	P/W	23/9-2010	

Form : K.U. 066

**MINISTRY OF TRANSPORTATION**  
**DIRECTORATE GENERAL OF AIR COMMUNICATIONS**  
**DIRECTORATE OF AIRWORTHINESS CERTIFICATION**

## VARIABLE - PITCH

**PROPELLER : V**  
**LOG BOOK**

**SERIAL NUMBER : DRG - 344 / 84**  
**BOOK NUMBER**

Dikeluarkan Oleh : \_\_\_\_\_  
 Issued By : \_\_\_\_\_

Sub Direktorat Pengendalian Perawatan  
 Direktorat Sertifikasi Kelaikan Udara  
 Gedung Karya Lantai 22  
 Jln. Medan Merdeka Barat No. 8  
 Jakarta 10110 - Indonesia

REV. : V 1092

PROPELLER DEPASANG PADA : \_\_\_\_\_ ENGINE TYPE : TPC-381-181A-512C AIRCRAFT TYPE : CASA-212-200 37  
 Propeller Fitted to : \_\_\_\_\_ ENGINE SN : P-87415C AIRCRAFT REG. MARK : PK-7LG  
 FITTED AT ENGINE HRS : \_\_\_\_\_ POSITION : RH

Waktu sejak baru - jam : \_\_\_\_\_ Menit : \_\_\_\_\_  
 Time Since New - Hours : \_\_\_\_\_ Mins : \_\_\_\_\_

JAM DARI HALAMAN DEPAN : \_\_\_\_\_ Menit : \_\_\_\_\_  
 Hours brought forward : \_\_\_\_\_ Time Since Last Complete Overhaul - Hours : \_\_\_\_\_ Mins : \_\_\_\_\_

Tanggal Date	Waktu di Udara Time in Air		Jam Segan Pembongkaran terakhir Accumulated Hours S.L.O		Menit Mins
	Jam Hours	Menit Mins	Jam Hours	Menit Mins	
brought forward			12086	0	1962 40
31-Oct-2012	3	45	12089	45	1966 21
1-Nov-2012	2	55	12092	39	1969 19
2-Nov-2012	4	47	12097	26	1974 6
3-Nov-2012	0	38	12103	4	1979 44
5-Nov-2012	5	38	12108	42	1985 22
6-Nov-2012	3	51	12112	33	1989 13
7-Nov-2012	4	50	12117	23	1994 3
8-Nov-2012	4	4	12121	27	1998 7
9-Nov-2012	4	46	12126	13	2002 53
10-Nov-2012	6	0	12132	13	2006 53
12-Nov-2012	5	48	12138	1	2014 41
13-Nov-2012	4	20	12142	21	2019 1
14-Nov-2012	4	0	12146	21	2023 1
15-Nov-2012	4	16	12150	37	2027 17
16-Nov-2012	5	0	12155	37	2032 17
17-Nov-2012	6	0	12161	37	2038 17
19-Nov-2012	6	0	12167	37	2044 17
20-Nov-2012	4	15	12171	52	2048 32
21-Nov-2012	3	52	12175	44	2052 24
22-Nov-2012	4	20	12180	4	2056 44
23-Nov-2012	5	52	12185	56	2062 36
Jumlah jam dipindahkan ke halaman berikutnya Hours Carried Forward TOTAL			12185	56	2062 36

\*Ting Penanda tanggan pada halaman ini akan dianggap sebagai pernyataan bahwa pada propeller telah dikerjakan hal yang sesuai dengan catatan yang bersangkutan.  
 A signature under or in line with the entry in this page will be taken as a certification that the entry is correct.